

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Work Order ID 62011

Wednesday, September 15, 2010 9:57:28 AM



Page 3

Item ID:	D2161-212	Accept		Setup	Start	
Revision ID:					Stop	
Item Name:	Mirror Bracket, 212					
Start Date:	9/14/2010	Start Qty:	4.00		Cust Item ID:	
Required Date:	9/21/2010	Req'd Qty:	4.00		Customer:	
Reference:						

Approvals:	Process Plan:	Date:	Tooling:	Date:	Run	Start	
	QC:	Date:	SPC (Y/N):	Date:		Stop	

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
160	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							
Quality Control									

10/11/01
MF
10-11-01

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Picklist Print

Wednesday, September 15, 2010 9:57:32 AM

Page 1

Work Order ID: 62011

Parent Item: D2161-212

Parent Item Name: Mirror Bracket, 212




Start Date: 9/14/2010


Required Date: 9/21/2010


Start Qty: 4.00


Required Qty: 4.00

Comments: IPP D02.04.15 Added dwg Rev.B1 and finish NG

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2013-3  Mirror Bracket LH, 212		Manufactured	No			100	Each	0.0000	1	4			
D2013-4  Mirror Bracket RH, 212		Manufactured	No			100	Each	0.0000	1	4			
D2037-101  Arm		Manufactured	No			100	Each	4.0000	1	4			
<div> <div>Location</div> <div>WA</div> <div>60059</div> </div> <div> <div>Loc Qty</div> <div>4</div> <div>4</div> </div> <div> <div>Loc Code</div> <div></div> <div></div> </div>													

 B62355 → 4 Pl 10.10.28

 B62356 → 4 Pl 10.10.28

 B60059 → 4 Pl 10.10.28

Dart Aerospace Ltd

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SHOWING
REFERENCE

ENGINEERING
UNCONTROLLED COPY

SUBJECT TO A CHANGE ORDER

WITHOUT NOTICE

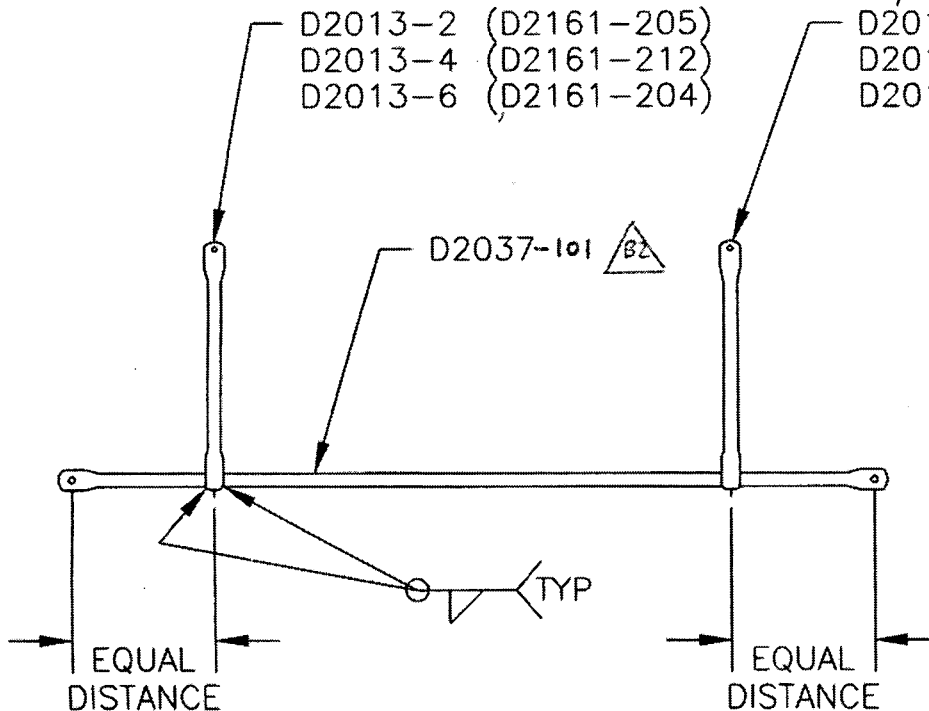
WORK ORDER

NO. 62019

Bl09-15

D2013-2 (D2161-205)
D2013-4 (D2161-212)
D2013-6 (D2161-204)

D2013-1 (D2161-205)
D2013-3 (D2161-212)
D2013-5 (D2161-204)



PLACE SHORTER ARM
ON SIDE OF JIG DT8065
LABELED FWD (TYP)

D2037-101 B2
D2037 WELD FLAT
END PARALLEL TO
THE SHORT ARM

DETAIL OF D2161-204
DETAIL OF D2161-205
DETAIL OF D2161-212

NOTE: WELD ASSEMBLY
USING JIG DT8065

FINISH: ~~POWDER COAT ASSEMBLY BLACK~~
~~CRINKLE (4.3.5.3) PER DART QSI 005 4.3~~
POWDER COAT BLACK SANDTEX (4.3.5.7) PER
DART QSI 005 4.3 B1

DART



DESIGN	DRAWN BY	DART AEROSPACE LTD
JB	RT	HANESBURY, ONTARIO, CANADA
CHECKED <i>KE</i>	APPROVED <i>RT</i>	
DATE 99.06.07	TITLE MIRROR BRACKET	REV. B SHEET 1 OF 1
A	93.04.29	NEW ISSUE
B	99.06.07	REDRAWN FOR CLARITY ADDED -204/-205/-212 DESIGNATIONS
B1	02.03.25	CHANGE FINISH
B2	02.06.14	D2037-101 W/

RELEASED
KE 99.06.10

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